

**РАЗРАБОТКА  
И ИССЛЕДОВАНИЕ ЭФФЕКТИВНОСТИ  
МЕТАЭВРИСТИЧЕСКИХ АЛГОРИТМОВ  
РЕШЕНИЯ ЗАДАЧ ПЛАНИРОВАНИЯ  
РАБОТЫ НЕЗАВИСИМЫХ МАШИН**

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· [1 – 3].  
[3] ,  
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[4]. ,  
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[3] ·  
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[3].

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[5].

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. 1.

```

procedure ;
begin
  < X >;
  T := < >;
  Record := X;
  repeat
    for i = 1 to K do
      Y := < N(X) >;
      
$$p := e^{-\frac{(X) - (Y)}{T}}$$

      r := < [0, 1] >;
      if (r < p) then
        X := Y;
        if (Y) < (Record) then
          Record := Y;
        end
      else if < |N(X)| > then
        break
      end
    end
    T := g(T);
  until T < Tk
end
. 1.
. 1
(X) - X;
N(X) - X;

```

$|N(X)| - N(X);$

1)

2)

100)

3)

(0.7; 0.9).

$$+1 = (1.8 - ) ,$$

2,  
[5].

[6].

[5].

```

procedure ;
begin
   $t := 0;$ 
  for  $i = 0$  to  $m - 1$  do
     $X := <$ 
     $P^0 := P^0 \cup X;$  {  $P^0 -$ 
     $>$  }
  end
  repeat
     $dP := \{ \}$ 
    for  $i = 0$  to  $m_c$  do
       $a, b := <$ 
       $X :=$  ( $a, b$ );
       $dP := dP \cup X;$ 
    end
    for  $i = 0$  to  $m_m$  do
       $X := <$ 
       $X :=$  ( $X$ );
       $dP := dP \cup X;$ 
    end
     $P^t := P^t + dP;$ 
     $P^{t+1} := <$ 
     $t := t + 1;$ 
  until  $<$ 
end

```

. 2.

, [5] ( . 3),  
 « » – ,  
 ,  
 . 3  $m, \tau_0, \Delta\tau, \rho, \alpha, \beta$  –

```

procedure ;
begin
   $t := 0;$   $ij := 0,$   $i, j \in \{0, \dots, n - 1\};$ 
  repeat
     $P := <$ 
    for  $ant \in \{0, \dots, m - 1\}$  do
       $i = <$ 
       $S = \{0, \dots, n - 1\}$  {  $S -$ 
       $m >$ 
       $>$  }

```

```

while (S ≠ ∅) do
    j := <
        {
            S = S - {j}
            ij := ij + 1 ;
            i := j;
        }
    end
end
X := <
X :=
for k = 0 to n - 1 do
    i := Xk;
    j := Xk+1;
    ij := ij + 1 ;
end
for i = 0 to n - 1 do
    for j = 0 to n - 1 do
        ij := ij * (1 - )
    end
end
until <
end

```

$$S >; \frac{\tau_{ij}^\alpha \cdot \eta_{ij}^\beta}{\sum_{j=0}^m \tau_{ij}^\alpha \cdot \eta_{ij}^\beta}$$

. 3.

[7],

[8].

U(10,100), U(1000,1100). U(1,100) U(100,200), U(100,120)

IBM-ILOG CPLEX 11.0

[9]. Intel Core i7-930 3.36 GHz, - 6 GB.

1400 , [7], 140

$$q = \frac{f - f^*}{f^*} \cdot 100\%$$

$f$  - ,  $f^*$  -

CPLEX.

	H			
u_1_100/111.txt	0.00	4.27	5.98	5.13
u_1_100/531.txt	14.52	22.58	20.97	19.35
u_1_100/1051.txt	23.53	29.41	27.45	25.49
u_10_100/111.txt	1.52	6.06	7.07	9.09
u_10_100/531.txt	13.21	16.98	15.09	16.51
u_10_100/1051.txt	15.86	17.62	16.30	16.74
u_100_120/111.txt	0.20	1.08	1.38	2.07
u_100_120/531.txt	1.47	2.17	1.94	1.88
u_100_120/1051.txt	2.99	5.04	3.54	3.69
u_100_200/111.txt	0.54	3.33	6.3	6.75
u_100_200/531.txt	6.33	9.21	7.36	8.46
u_100_200/1051.txt	8.01	9.23	8.74	8.94
u_1000_1100/111.txt	0.00	0.49	0.60	0.83
u_1000_1100/531.txt	0.62	0.98	0.89	0.92
u_1000_1100/1051.txt	1.85	2.52	1.74	2.07
maq_corre/111.txt	2.03	4.06	5.42	5.42
maq_corre/531.txt	9.33	13.16	11.0	12.2
maq_corre/1051.txt	7.74	9.88	8.93	9.17

...

job_corre/111.txt	2.38	5.74	5.74	4.55
job_corre/531.txt	5.62	7.99	6.19	4.84
job_corre/1051.txt	4.98	7.13	5.96	4.00
	<b>5.84</b>	<b>8.52</b>	<b>8.03</b>	<b>8.0</b>

$T_k = 0.01$ ,  $g(T) = 0.97 \cdot T$ ,  
 $- 3000$ ;  $- 300$ ;  
 $- 50$ .  
 $- 2000$ ;  $- 200$ ;  $- 50$ .  
 $m = 1000$ ;  
 $\rho = 0.001$ ;  $\rho = 0.01$ ;  $\rho = 0.3$ ;  $\rho = 1$ ;  $\rho = 3$ .  
 $[8, 9]$ ,  
 $U(100, 200)$ ,  $U(100, 120)$   $U(1000, 1100)$ ,  $U(1, 100)$   $U(10, 100)$ .  
 $[3]$ ,

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DEVELOPMENT AND IMPLEMENTATION OF METAHEURISTIC ALGORITHMS  
FOR SOLVING INDEPENDENT MACHINE SCHEDULING PROBLEMS

The paper concerns with research of a class of scheduling problems for parallel machines with different productivity. Four metaheuristic algorithms for solving problems of this class are proposed and implemented. Performance of the proposed algorithms is analyzed using a benchmark of known instances.

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