

# Dielectric and pyroelectric properties of the composites of ferroelectric ceramic and poly(vinyl chloride)

M.Olszowy

Institute of Physics, University of Zielona Góra,  
4a Szafrana Str., 65–516 Zielona Góra, Poland

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The dielectric and pyroelectric properties of lead zirconate titanate/poly(vinyl chloride) [PZT/PVC] and barium titanate/poly(vinyl chloride) [BaTiO<sub>3</sub>/PVC] composites were studied. Flexible composites were fabricated in the thin films form (200–400 μm) by hot-pressed method. Powders of PZT or BaTiO<sub>3</sub> in the shape of  $\leq 75$  μm ceramics particles were dispersed in a PVC matrix, providing composites with 0–3 connectivity. Distribution of the ceramic particles in the polymer phase was examined by scanning electron microscopy. The analysis of the thermally stimulated currents (TSC) have also been done. The changes of dielectric and pyroelectric data on composites with different contents of ceramics up to 40% volume were investigated. The dielectric constants were measured in the frequency range from 600 Hz to 6 MHz at room temperature. The pyroelectric coefficient for BaTiO<sub>3</sub>/PVC composite at 343 K is about 35 μC/m<sup>2</sup>K which is higher than that of β-PVDF (10 μC/m<sup>2</sup>K).

**Key words:** *pyroelectric composite, dielectric properties, pyroelectric properties, PZT/PVC, BaTiO<sub>3</sub>/PVC*

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## 1. Introduction

Electroactive composites consisting of a ferroelectric ceramic in a polymer matrix have gained much interest as compliant electromechanical or pyroelectric sensor. The composite materials are mixtures that contain two phases: filler of ceramic and matrix of polymer, where the fillers are included in the matrix in order to modify its physical properties in a high range. As the fillers there are applied PZT, BaTiO<sub>3</sub>, PbTiO<sub>3</sub> ceramics, and the mentioned ceramics with different dopings as well [1]. Ferroelectric ceramic/polymer composites with 0–3 connectivity pattern owe their popularity to the easy fabrication procedure which allows for mass production at a relatively low cost [2].

The obtained composites 0–3 connectivity would exhibit the pyroelectric properties of ceramics and flexibility, strength and lightness of the polymer. The characteristics of the grains of the ceramic powder in these composites also cause their practical relevance. This is because the properties of ceramics depend not only on the composition and their crystal structure but also on the microstructure morphology including grain size, grain boundaries, pores, crystallinity, micro-cracks, etc. [2].

The electroactivity of ceramic/polymer composites has been reviewed by Das-Gupta [2,3] who also significantly contributed to the knowledge of dielectric and pyroelectric properties of the composites. Recently, the authors [4,5] discussed the pyroelectric properties of the composites.

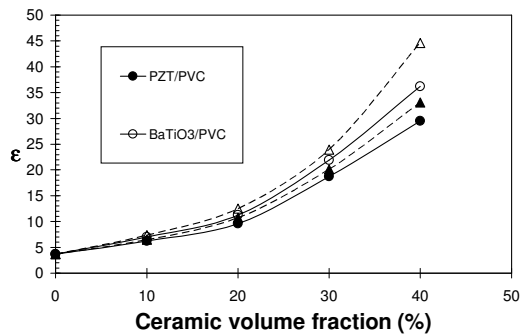
In this paper, we will describe dielectric and pyroelectric properties of PZT/PVC and BaTiO<sub>3</sub>/PVC composites of 0–3 connectivity prepared of local components fabricated in our laboratories. The dielectric characteristics we studied are important in determining the figures of merit ( $p/\epsilon$ ) and the operation temperature range of pyroelectric composites. Distribution of the ceramic grain and size grain in the polymer phase was inspected by the scanning electron microscopy.

## 2. Sample preparation and experimental technique

The 0–3 composites reported in the paper were prepared by hot-pressing (3.2 MPa pressure at  $\sim 300$  K has been applied) of the powder mixture and cooled to room temperature under pressure at a rate of 8 K/min. The fine powders of PZT or BaTiO<sub>3</sub> in the shape of  $\leq 75$   $\mu\text{m}$  ceramics grains were dispersed in suspension PVC. Distribution of the ceramic grains in the PVC matrix and of the grains size was examined by the scanning electron microscopy (SEM). As a result of vacuum evaporation on both sides of flexible polymer and composite sample films 200–400  $\mu\text{m}$  thick circular gold electrodes of 10 mm diameter have been gained. The dielectric and pyroelectric properties of composites with different content of ceramics were investigated. Dielectric constants and  $\tan \delta$  were studied by using computer aided hp-4192 ALF impedance analyzer in the frequency range from 600 Hz to 6 MHz at room temperature. The sample has been polarized at  $T_p = 373$  K for  $t_p = 0.5$  h in an DC electrical field  $E_p = 1-4$  MV/m. Pyroelectric current and thermally stimulated currents (TSC) have been measured at the constant heating rate of  $\beta = 2.6$  K/min for short-circuited samples. Pyroelectric measurements were performed on composites using a quasi-static method. The pyroelectric coefficient is calculated from formula  $p = I/A\beta$ , where  $I$  is the pyrocurrent and  $A$  is the electrode surface.

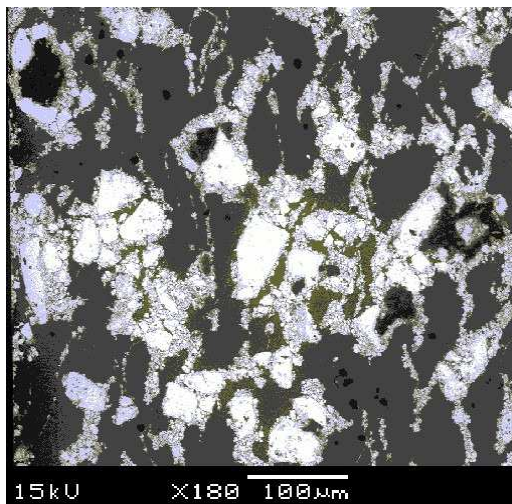
## 3. Results and discussion

The PZT/PVC and BaTiO<sub>3</sub>/PVC composites with different contents of ceramics 0–40% were prepared. An admixture of the PZT or BaTiO<sub>3</sub> added to the PVC brings a change of the dielectric and electro-active properties of the polymer which determine the pyroelectricity of the material. Figure 1 shows the variation of dielectric constant  $\epsilon$  with ceramics volume ratio at the room temperature. The measured

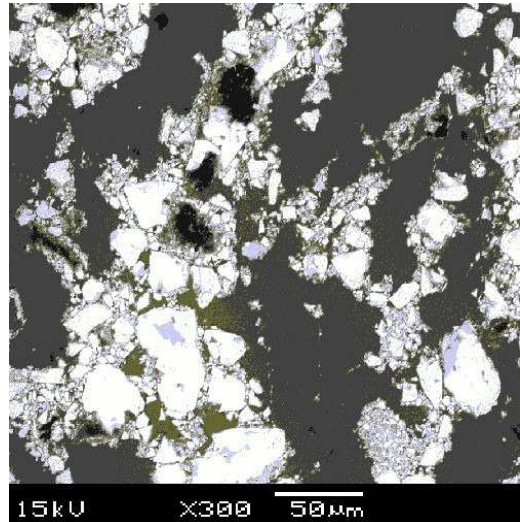


**Figure 1.** Dielectric constant as a function of ceramics volume fraction at 1 kHz. The dashed curves with  $\blacktriangle$  and  $\triangle$  are calculated with Lichtenecker mixing rule and apply to fillers PZT and BaTiO<sub>3</sub>, respectively.

value of  $\epsilon$  for a pure PVC is equal to 3.7. When the volume fraction of the ceramics in PVC increases, the  $\epsilon$  attains the magnitude of 29.5 and 36.2 for PZT/PVC and BaTiO<sub>3</sub>/PVC, respectively. The lower magnitude of the experimental values for a higher ceramics content, in comparison with the predicted results based on the Lichtenecker rule [1], may be due to the presence of isolated pores. The presence of the pores being visible in the SEM picture of composites (figure 2) in the shape of dark stains. The dimension particles of ceramics (bright objects having irregular shapes) is not higher than 75  $\mu\text{m}$ .



(a)

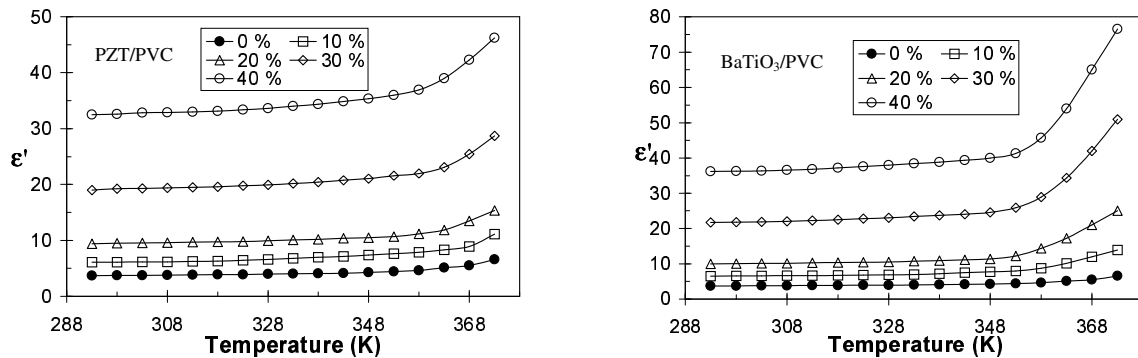


(b)

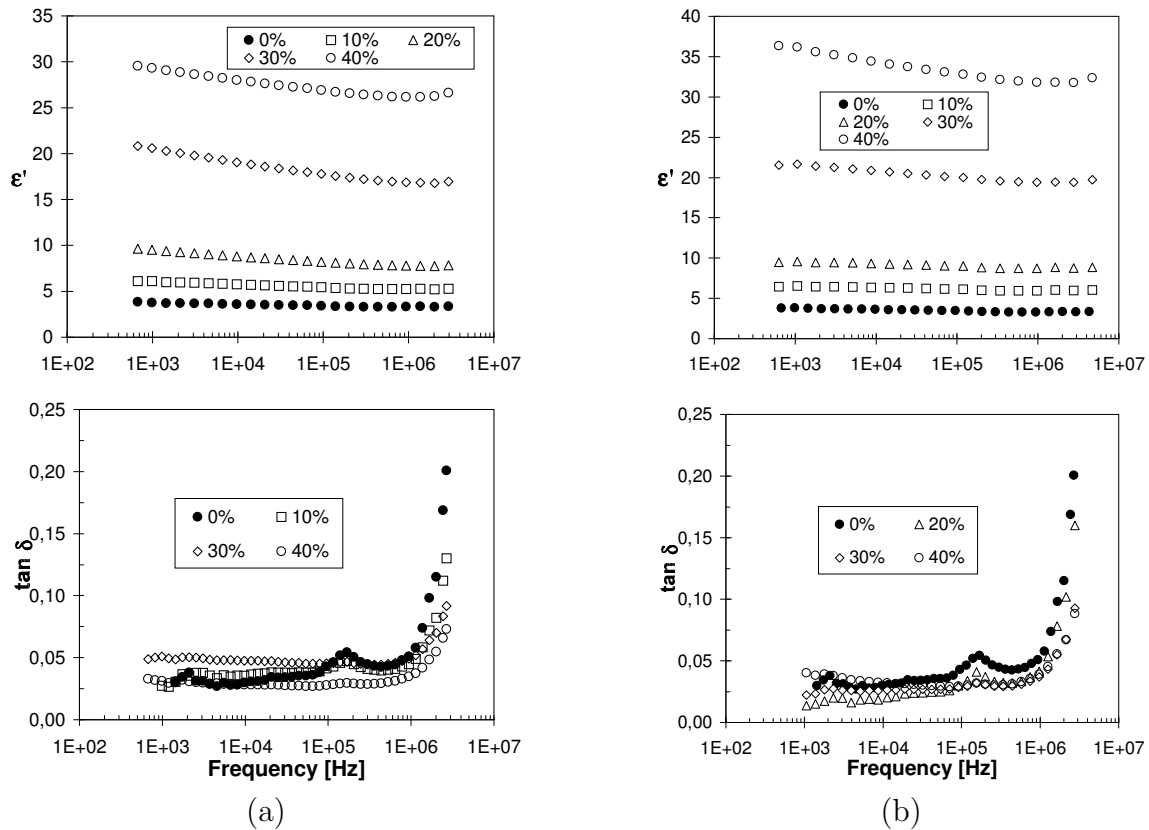
**Figure 2.** SEM picture of the microstructure of (a) PZT/PVC and (b) BaTiO<sub>3</sub>/PVC composites (with 30 vol% filler) taken at magnifications of  $\times 180$  and  $\times 300$ , respectively.

Figure 3 shows the dielectric constant  $\epsilon'$  behaviour for the PVC and the composites with temperature measured at 1 kHz. The values  $\epsilon'$  of the composites lay between the values for the polymer and the values for the ceramics as expected. The increment in dielectric constant for higher temperatures for BaTiO<sub>3</sub>/PVC is due to the approach of the Curie temperature ( $T_c$ ) of BaTiO<sub>3</sub> which occurs at 393 K. Frequency variations in the dielectric constant and  $\tan \delta$  of the investigated composites PZT/PVC and BaTiO<sub>3</sub>/PVC, measured at room temperature, are given in figure 4. The dielectric losses for a higher frequency of the composites are lower than those of the polymer. The experiment revealed a relaxation process in the composites (both

in PZT/PVC and BaTiO<sub>3</sub>/PVC) with a maximum at  $\approx 150$  kHz. The dielectric absorption is dominated by the polymer. The  $\tan \delta$  curves show an increment near 1 MHz which is probably due to the  $\beta$  relaxation of polymer.

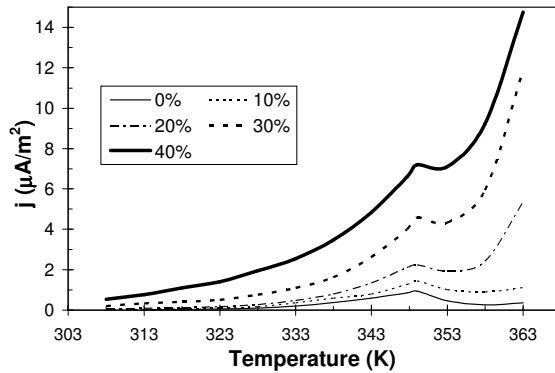


**Figure 3.** Temperature dependence of the dielectric constant  $\epsilon'$  for the composites with different ceramics contents.

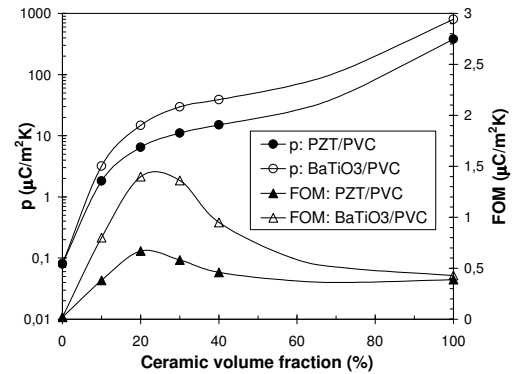


**Figure 4.** Frequency dependence of the dielectric constant  $\epsilon'$  and  $\tan \delta$  for PZT/PVC (a) and BaTiO<sub>3</sub>/PVC (b) composites.

The fragment of TSC thermograms of polarized films are characterized by the pure PVC and BaTiO<sub>3</sub>/PVC composites of different value current density peaks (figure 5). The thermogram of a PVC (curve 0%) as  $\alpha$  peak at  $\approx 350$  K is shown



**Figure 5.** TSC thermograms for BaTiO<sub>3</sub>/PVC composites with different BaTiO<sub>3</sub> contents. Conditions:  $E_p = 4$  MV/m,  $T_p = 373$  K,  $t_p = 0.5$  h.



**Figure 6.** The dependence of the pyroelectric coefficients and pyroelectric Figure Of Merit (FOM) on the ceramics powder content.

as well. This indicates that the TSC  $\alpha$  peak of polymer electrets is mainly due to the reorientation of dipolar main-chain segments [6]. Note that the location of the  $\alpha$  peak corresponds to the glass-rubber transition of PVC-unplasticized. A high increase of current peaks of TSC of BaTiO<sub>3</sub>/PVC is observed when concentration of BaTiO<sub>3</sub> rises in the composites. Temperature positions of those peaks are not changed. Moreover, the heights of these peaks depend on polarizing temperature and polarizing field. A similar effect is observed in PZT/PVC composites [7]. The increase of the electric charges, defined by TSC-peaks areas, as a result of admixing of a polymer by ferroelectric ceramics, profitably effects the electroactive properties of the composites. The increment in current density for higher temperatures for a composite is due to the approach of the  $T_c$  temperature.

Dependence of pyroelectric coefficient  $p$  and pyroelectric Figure Of Merit (FOM) on the ceramics volume fraction at 343 K is shown in figure 6.

For PVC, the measured value of  $p$  is  $0.08 \mu\text{C}/\text{m}^2\text{K}$ . The dielectric constant was found to be equal to 3.7 and, thus, the pyroelectric  $\text{FOM} = p/\epsilon$  was  $0.02 \mu\text{C}/\text{m}^2\text{K}$ . With the growth of ceramics powder content value  $p$  increases, too. For a ceramic volume fraction 40%, the value  $p$  for PZT/PVC and BaTiO<sub>3</sub>/PVC reaches about  $15 \mu\text{C}/\text{m}^2\text{K}$  and  $35 \mu\text{C}/\text{m}^2\text{K}$ , respectively. The measured pyroelectric coefficients of the composites are higher than the coefficient of  $\beta$ -PVDF ( $10 \mu\text{C}/\text{m}^2\text{K}$ ) [8]. The FOM achieves maximum value for concentrations of ceramics about 20% and it is higher than that of the pure ceramics. The measured  $p$  and FOM of the composites are comparable with those parameters for other ferroelectric ceramic/polymer composites consisting of PZT or BaTiO<sub>3</sub> ceramic [1,2].

## 4. Conclusions

The dielectric and pyroelectric properties of 0–3 PZT/PVC and BaTiO<sub>3</sub>/PVC composites as a function of the volume fraction of the ceramic were investigated. PZT

and BaTiO<sub>3</sub> ceramics significantly modify their properties. Lower values of dielectric constant for higher ceramics volume fraction could be attributed to the presence of isolated pores. The pyroelectric activity increases with a growth of content of the ceramics in the composite. The pyroelectric coefficients of our samples are higher than the parameters for  $\beta$ -PVDF. The achieved pyroelectric FOM is higher than that of the pure ceramics. Furthermore, an increase of the FOM value in the obtained composites at higher temperatures, given by the ratio  $p/\epsilon$ , is conditioned by the value  $\epsilon$  that is practically not changed within a temperature range 300–350 K.

## References

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## **Діелектричні і піроелектричні властивості композитів сегнетоелектричної кераміки і полі(вініл хлориду)**

М.Ольшови

Інститут фізики, Університет м. Зельона Ґура  
Польща, 65–516 Зельона Ґура, вул. Шафрана, 4а

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Досліджено діелектричні і піроелектричні властивості композитів цирконату свинцю/полі(вініл хлориду) та титанату барію/полі(вініл хлориду). Еластичні композити виготовлено у вигляді тонких плівок (200–400 мкм) методом гарячого пресування. Порошки PZT та BaTiO<sub>3</sub> у вигляді керамічних частинок з діаметром меншим за 0.75 мкм розпилено в матриці полівінілхлориду, при чому утворилися композити зі зв'язністю 0–3. Розподіл керамічних частинок у полімерній фазі досліджено за допомогою електронного скануючого мікроскопа. Також проведено аналіз термічно стимульованих струмів. Досліджено зміни діелектричних і піроелектричних характеристик композитів при зміні вмісту кераміки до 40%. Діелектричні сталі виміряні у частотному діапазоні від 600 Гц до 6 МГц при кімнатній температурі. Піроелектричний коефіцієнт композиту BaTiO<sub>3</sub>/PVC при 343 К складає 35 мкКл/м<sup>2</sup>К, що вище, ніж у β-PVDF (10 мкКл/м<sup>2</sup>К)

**Ключові слова:** *піроелектричний композит, діелектричні властивості, піроелектричні властивості, PZT/PVC, BaTiO<sub>3</sub>/PVC*

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